

NORTHERN STEEL LTD.

MACHINE SHOP



Our Markets & Sectors

- Forestry
- Oil & Gas
- Chemical
- Pulp & Paper
- Mining & Exploration
- Hydropower
- Power Generation
- Electrical Distribution

Founded in 1977, Northern Steel Ltd. has expanded into a full-service Machine Shop, with both CNC and large conventional machining equipment, to accompany our fabrication and welding capabilities.

From our sophisticated 3D CAD systems, which include a full simulation suite for fast design and prototyping, to our fully integrated CNC equipment, with the latest CAD/CAM software for quick production of single parts or high volume runs, Northern Steel Ltd. is your one-stop shop for all your machining, welding and fabrication needs, from small to large.

Our large capacity CNC and conventional boring mills and lathes allow our journeyman machinist to tackle some of the largest projects in the industry.

A partial listing of our machining expertise include:

- General Machining
- Liner Plates (500 HB plate)
- OEM replacement parts
- OEM repairs
- Line Boring (shop & field)
- Sawmill wear parts
- Shafts, roll, sawguides
- Pump and impeller repairs
- Power Transmission Units
- Gear Box Housings
- Carbon, alloy and hardened steel capability
- Emergency/rush jobs
- Granite block for precision flatness measurement

The Quality Control and Safety programs at Northern Steel Ltd. have consistently led the industry. Our Quality System is backed by our ISO 9001 certification, with rigorous procedures in place to ensure that your project will be done right the first time, and made exactly the same every time you reorder. Our COR-certified Safety Program ensures that our employees go home safely at the end of the day. With our wide range of equipment and skilled tradespeople, Northern Steel Ltd. is dedicated to making your next project a success.

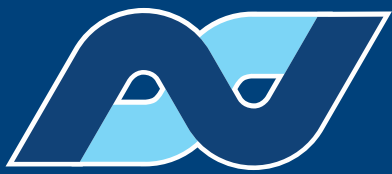


WWW.NORTHERNSTEELLTD.COM

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9410 MILWAUKEE WAY, PRINCE GEORGE, BRITISH COLUMBIA, CANADA V2N 5T3





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Our Facilities and Equipment:

- 10,000 ft² full service machine shop, with 20 ton overhead crane capacity
- CNC lathes, machining centers and horizontal boring mills
- Conventional horizontal and vertical lathes, and horizontal boring mills
- Long bed planer mill
- Portable line boring
- 45,000 ft² of welding and fabrication shop space with 70 ton overhead lift capacity
- Over 30 welding stations with capabilities for MCAW/GMAW/FCAW/SMAW/GTAW/SAW
- Ironworkers, saws, hydraulic presses, shear, brake, plate rolls, positioners and more...
- Stand-alone sandblasting and painting facility on site
- Large fenced and secure laydown yard for modular assembly



Our Certifications

- ISO 9001
- CWB Div 2.1
- CSA-B51
- ASME Sec. VIII Div 1, B31.1/B31.3/B31.9
- API 650/620
- COR/OSSE Certified

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