



## Our Services

- Custom fabrication of marine and offshore equipment
- Fully outfitted CNC machine shop
- OEM refurbishing and rebuilding
- Sandblasting and painting facilities
- Engineering and design, 3D modeling and detailing
- Emergency shutdown support

Northern Steel Ltd. has been providing specialized fabrication, welding, machining and design services to the marine industry since the early 1990's. Our expertise in platemwork structures, coupled with our large shop and heavy crane capacity make Northern Steel Ltd. a prime choice for your next barge, ship component, or floating structure project - and with marine design, machining and painting capability, we can complete the job from start to finish. Our experienced and dedicated team of engineers and tradespeople have earned the reputation for excellence though our focus on safety, quality control, on-budget performance, and schedule accuracy. We will do what it takes to make your next project a success.

A partial listing of our marine experience includes:

- Floating barge structures and floating walkways
- Marine design of floating structures
- Ship loaders and shore-side structures
- Ship components, bulkheads, etc.
- Holding tanks
- Thruster housings
- Steel floats and buoys
- On-board and shore-side piping systems



[WWW.NORTHERNSTEELLTD.COM](http://WWW.NORTHERNSTEELLTD.COM)

250-561-1121

9588 MILWAUKEE WAY, PRINCE GEORGE, BRITISH COLUMBIA, CANADA V2N 5T3





### ***Our Facilities:***

- Over 55,000 ft<sup>2</sup> of fabrication and machine shop area on over 10 acres
- Overhead lifting capacity of 70 tons with 35 ft under hook height
- Over 30 welding stations with capabilities for MCAW/GMAW/FCAW/SMAW/GTAW/SAW
- Sub-Arc manipulator with 14 ft x 14 ft capacity, plus additional SAW stations and gantries
- Robotic welding cell with 15 ft reach for repetitive or critical parts
- Ironworkers, saws, hydraulic presses, shear, brake, plate rolls, positioners and more...
- 10,000 ft<sup>2</sup> machine shop with portable line boring capability
- Stand-alone sandblasting and painting facility on site
- Large fenced and secure laydown yard for modular assembly



### ***Our Certifications***

- ISO 9001
- CWB Div 2.1
- CSA-B51
- ASME Sec. VIII Div 1, B31.1/B31.3/B31.9
- API 650/620
- COR/OSSE Certified

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