

NORTHERN STEEL LTD.



The strength behind the steel...

Northern Steel Ltd. (NSL) has been providing custom fabrication and machining services since 1977 to clients in the Oil & Gas, Mining, Chemical, Pulp & Paper and Energy sectors throughout Canada and globally. Our staff of 70 experienced tradespeople, project managers and engineering staff have carved out a reputation for exceptional service, quality and on time/on budget delivery within our industry. We ensure that we fully understand the critical components of each project that make our customers successful, and then we deliver.

Our Markets & Sectors

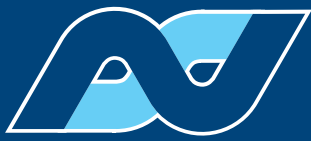
- Oil & Gas
- Mining
- Chemical
- Pulp & Paper
- Hydropower
- Power Generation
- Electrical Distribution

Our Services and Expertise

- Platework and Structural Fabrication
- Pressure Piping and Pressure Vessels
- Mining Shovel Rebuilds and Wear Package Design
- OEM Repairs and Refurbishment
- CNC and Conventional Machining
- Portable Line Boring
- API Storage Tank Design and Fabrication
- Specialty Alloy Fabrication and Welding
- Electrical Busbar Systems and Design
- Sandblasting and Painting
- Cost Estimation and Feasibility Studies

Our knowledgeable staff, combined with our newly-expanded state-of-the-art facilities, make Northern Steel Ltd. a dependable choice for your next project.



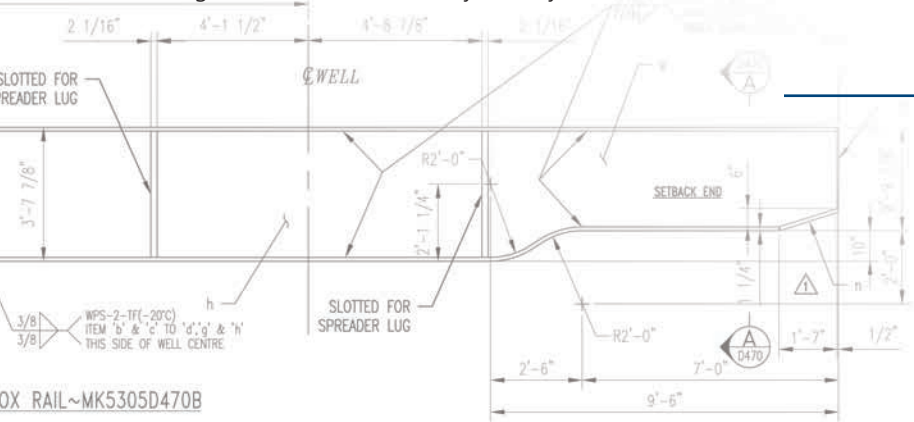


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Our Manufacturing Facilities and Equipment

- Over 55,000 ft2 of fabrication and machine shop area on over 10 acres
- Overhead lifting capacity of 60 tons with 32ft under hook height
- Pull-through loadout bay with 70 ton overhead lifting capacity and 35ft under hook height
- Over 30 welding stations with capabilities for MCAW/GMAW/FCAW/SMAW/GTAW/SAW
- Sub-Arc manipulator with 14ft x 14ft capacity, plus additional SAW stations and gantries
- Robotic welding cell with 15ft reach for repetitive or critical parts
- Ironworkers, saws, hydraulic presses, shear, brake, plate rolls, positioners and more...
- Fully outfitted CNC and Conventional machine shop with Portable Line Boring capability
- Stand-alone Sandblasting and Painting facility on site
- Large fenced and secure laydown yard



Our Certifications

- ISO 9001
- CWB Div 2.1
- CSA-B51
- ASME Sec. VIII Div 1, B31.1/B31.3/B31.9
- API 650/620