

**NORTHERN STEEL LTD.**

**OIL & GAS**



### Our Services

- Custom fabrication of petroleum processing equipment
- Fully outfitted CNC machine shop
- OEM refurbishing and rebuilding
- Sandblasting and painting facilities
- Engineering and design, 3D modeling and detailing
- Emergency shutdown support
- Site installation services available

Northern Steel Ltd. has been providing specialized welding, fabrication, machining and design support services to the Oil and Gas industry since the late 1980's. Our expertise in oil and gas process equipment, platework, piping and pressure vessel components has allowed us the opportunity to work with many of the global leaders in the Oil and Gas industry across North America, ranging from EPC's, to tier one suppliers, to owners and operators. Our focus on safety, quality control, on-budget performance, and schedule accuracy has earned us the reputation for excellence in the industry. Our dedicated and experienced fabrication team will ensure that we do what it takes to make your next project successful.

A partial listing of our petroleum industry experience includes:

- Process vessels, pumpboxes, feedbarrels, etc
- Feedwells, PSC wear liners, bottom sumps
- Structural steel, loading modules, platforms, misc steel
- Pipe spooling, rotating anchors, anchor skids and pipe supports
- Pipeline support structures, double jointing
- Steam headers, tank coils
- Storage tanks, floating roofs and related components
- Coker facility design, coker chutes, coke cutting tool safety enclosures
- Tailings piping, mix boxes, pumphouses, pumping technology
- Floating barge structures, floating walkways, shore-side structures

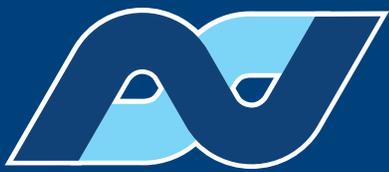


[WWW.NORTHERNSTEELLTD.COM](http://WWW.NORTHERNSTEELLTD.COM)

250-561-1121

9588 MILWAUKEE WAY, PRINCE GEORGE, BRITISH COLUMBIA, CANADA V2N 5T3





**NORTHERN STEEL LTD.**

**OIL & GAS**



***Our Facilities:***

- Over 55,000 ft<sup>2</sup> of fabrication and machine shop area on over 10 acres
- Overhead lifting capacity of 70 tons with 35 ft under hook height
- Over 30 welding stations with capabilities for MCAW/GMAW/FCAW/ SMAW/GTAW/SAW
- Sub-Arc manipulator with 14 ft x 14 ft capacity, plus additional SAW stations and gantries
- Robotic welding cell with 15 ft reach for repetitive or critical parts
- Ironworkers, saws, hydraulic presses, shear, brake, plate rolls, positioners and more...
- 10,000 ft<sup>2</sup> machine shop with portable line boring capability
- Stand-alone sandblasting and painting facility on site
- Large fenced and secure laydown yard for modular assembly



***Our Certifications***

- ISO 9001
- CWB Div 2.1
- CSA-B51
- ASME Sec. VIII Div 1, B31.1/B31.3/B31.9
- API 650/620
- COR/OSSE Certified

**WWW.NORTHERNSTEELLTD.COM**

**250-561-1121**

9588 MILWAUKEE WAY, PRINCE GEORGE, BRITISH COLUMBIA, CANADA V2N 5T3

