

**NORTHERN STEEL LTD.**

**LNG**



### Our Services

- Custom fabrication services
- Fully outfitted CNC machine shop
- OEM refurbishing and rebuilding
- Sandblasting and painting facilities
- Engineering and design, 3D modeling and detailing
- Emergency shutdown support
- Site installation services available

With over 35 years of experience in a variety of heavy industries, Northern Steel Ltd. has delivered projects, both domestically and internationally, to a wide ranging customer base, including some of the world's largest industrial players and EPCM conglomerates.

Our strategically located modular yard sits on 10 ten acres, adjacent our 55,000 ft<sup>2</sup> state of the art fabrication and machine shop facilities. Our central location is ideal for same day delivery to Western Canadian shipping destinations, and our extensive experience with over dimensional logistics allows us to move large modules and other components reliability and effectively.

Northern Steel Ltd. strives to provide superior and effective project solutions to our customers. Our dedicated and experienced fabrication team will ensure that we do what it takes to make your next project successful.

A partial listing of our experience includes:

- Storage tanks, knockdown tanks, and shop-built tanks
- Process modules and pipe rack modules
- ASME pressure piping, pipeline and pumphouses
- Structural steel, miscellaneous steel, walkways and platforms
- Modular yard assembly, logistics and transportation

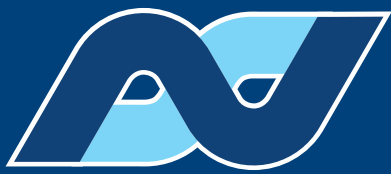


[WWW.NORTHERNSTEELLTD.COM](http://WWW.NORTHERNSTEELLTD.COM)

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***Our Facilities:***

- Over 55,000 ft<sup>2</sup> of fabrication and machine shop area on over 10 acres
- Overhead lifting capacity of 70 tons with 35 ft under hook height
- Over 30 welding stations with capabilities for MCAW/GMAW/FCAW/ SMAW/GTAW/SAW
- Sub-Arc manipulator with 14 ft x 14 ft capacity, plus additional SAW stations and gantries
- Robotic welding cell with 15 ft reach for repetitive or critical parts
- Ironworkers, saws, hydraulic presses, shear, brake, plate rolls, positioners and more...
- 10,000 ft<sup>2</sup> machine shop with portable line boring capability
- Stand-alone sandblasting and painting facility on site
- Large fenced and secure laydown yard

***Our Certifications***

- ISO 9001
- CWB Div 2.1
- CSA-B51
- ASME Sec. VIII Div 1, B31.1/B31.3/B31.9
- API 650/620
- COR/OSSE Certified

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